



RICAMBI ALTERNATIVI
PER MOTORI DI

AUTO STORICHE



rel. 1503

ENGINE SPARE PARTS
SUITABLE FOR

VINTAGE CARS



ISTRUZIONI

INSTRUCTIONS

| | |
|---|---|
| 1 | Come leggere il catalogo <i>How to read the catalogue</i> |
| 3 | Segmenti <i>Rings</i> |
| 5 | Bronzine <i>Bearings</i> |
| 6 | Valvole <i>Valves</i> |
| 7 | Guida Valvole <i>Valves Guides</i> |
| 7 | Cilindri <i>Cylinders</i> |

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OEM names, codes and part numbers, used in this catalogue, are for reference only.

| | | | | | | |
|---|--|--------------------|-----------------------|-------------------|-----------------|---|
|  | | <h1>FIAT AUTO</h1> | | | |  |
| 500 B/C TOPOLINO | | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | | 570 | 4 | 52 | 69 | |

Motore
Engine

Costruttore
Manufacturer

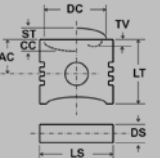


Cilindrata
Cubic displacement

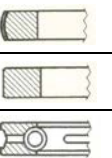
Cilindri
Nr. of Cylinders

Alesaggio
Bore

Corsa
Stroke

Versione
Version

| | | | | | |
|--|----|---|--|--|---|
|  | AC | 30,5 |  | Tipo di Pistone <i>Piston type</i> | |
| | LT | 55,5 | | | Dimensioni in millimetri <i>Dimensions in millimeters</i> |
| | DC | | | | |
| | ST | | | | |
| | CC | | | | |
| | TV | | | | |
| | DS | 15 | | | |
| | LS | 44,5 | | | |
|  | | Ø 52 TA 6427802 Ø 52,4 VEDI PAG.SEG. SEE NEXT PAGE Ø 52,80 VEDI PAG.SEG. SEE NEXT PAGE | Codice per il Pistone Completo (Pistone, serie Segmenti, Spinotto, Segers) <i>Piston Assembly part number</i> (Piston, Rings, Pin, Segers) | | |
| | | Diametro del Pistone <i>Piston diameter</i> | | | |
| | | | | | |

| | | | |
|---|----|-----|--|
|  | 3 | 2,5 | Spessore del Segmento in millimetri <i>Ring thickness in millimeters</i> |
| | 1 | 2,5 | |
| | 23 | 2,5 | |
| TA 7428302 VEDI PAG.SEG. SEE NEXT PAGE VEDI PAG.SEG. SEE NEXT PAGE | | | Tipo di Segmento (vedi tabella) <i>Ring type (see table)</i> |
| | | | Codice per la Serie Segmenti <i>Ring Set part number</i> |

| | | | |
|---|----|------|--|
|  | IC | 56 | Dimensioni in millimetri <i>Dimensions in millimeters</i> |
| | LC | 121 | |
| | DC | | |
| | SB | | |
| | DB | 51,3 | |
| TA 4466319 | | | Tipo di Cilindro (vedi tabella) <i>Cylinder type (see table)</i> |
| | | | Codice per il Cilindro <i>Cylinder part number</i> |

Come leggere il Catalogo

How to read the Catalogue

Posizione bronzina
(vedi tabella)
Bearing position
(see table)

Diametro albero
Shaft Diameter

Diametro sede
Housing bore

Codice per la bronzina misura standard
Standard size bearing part number

Materiale
(vedi tabella)
Material
(see table)

Quantità
Quantity

Lunghezza bronzina
Bearing Length

Entrobordi
Distance between flanges

Minorazioni
Undersizes

Nr.

Posizione valvola
IN=aspirazione EX=scarico
Valve position
IN=inlet EX=exhaust

Materiale
(vedi tabella)
Material
(see table)

Forma
(vedi tabella)
Shape
(see table)

Codice per la valvola
Valve part number

Quantità
Quantity

Dimensioni in millimetri
Dimensions in millimeters

| IN EX | Nr. | O | P | M | N | | |
|----------|-----|----|---|-------|-----|----|-----------|
| IN | S | 30 | 6 | 89,30 | 45° | A1 | SRI 1191A |
| EX | FN | 25 | 6 | 89,30 | 45° | A1 | SRI 1192S |

Posizione guida valvola
IN=aspirazione EX=scarico
Valve guide position
IN=inlet EX=exhaust

Materiale
(vedi tabella)
Material
(see table)

Forma
(vedi tabella)
Shape
(see table)

Codice per la guida valvola
Valve Guide part number

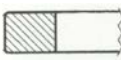
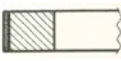

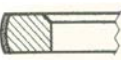
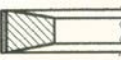
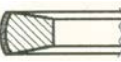
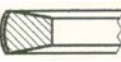
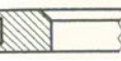
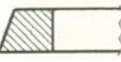
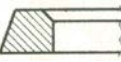
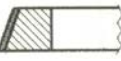

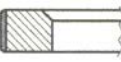
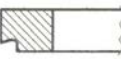
Quantità
Quantity

Dimensioni in millimetri
Dimensions in millimeters

| IN EX | Nr. | R | S | T | | | |
|----------|-----|---|-------|---|----|---|--------------|
| IN | G | 3 | 12,56 | 6 | 35 | I | SRI 49009ASA |
| EX | G | 3 | 12,56 | 6 | 35 | I | SRI 49009ASA |

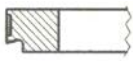
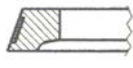






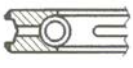
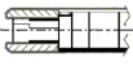
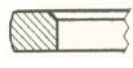
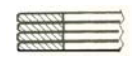
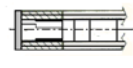
Segmenti

Rings

| | | |
|---|---|---|
| Anello di compressione standard |  1 | <i>Standard compression ring</i> |
| Anello di compressione cromato |  2 | <i>Chrome plated compression ring</i> |
| Anello di compressione cromato e bombato |  3 | <i>Barrel shaped and chrome plated compression ring</i> |
| Anello di compressione cromato bombato torsionale |  4 | <i>Barrel shaped and chrome plated internal bevelled compression ring</i> |
| Anello di compressione cromato bitrapezoidale |  5 | <i>Chrome plated keystone compression ring</i> |
| Anello di compressione cromato bombato bitrapezoidale |  6 | <i>Barrel shaped and chrome plated keystone compression ring</i> |
| Anello di compressione molibdenato bombato bitrapezoidale |  7 | <i>Barrel shaped and molybdenum plated keystone compression ring</i> |
| Anello di compressione torsionale molibdenato |  8 | <i>Molybdenum plated internal bevelled compression ring</i> |
| Anello di compressione conico |  9 | <i>Taper faced compression ring</i> |
| Anello di compressione conico torsionale |  10 | <i>Taper faced internally bevelled compression ring (positive twist type)</i> |
| Anello di compressione conico cromato |  11 | <i>Chrome plated taper faced compression ring</i> |
| Anello di compressione torsionale |  12 | <i>Internal bevelled compression ring (positive twist type)</i> |
| Anello di compressione torsionale cromato |  13 | <i>Internally bevelled chrome plated compression ring</i> |
| Anello raschiaolio con scalino |  14 | <i>Napier ring</i> |

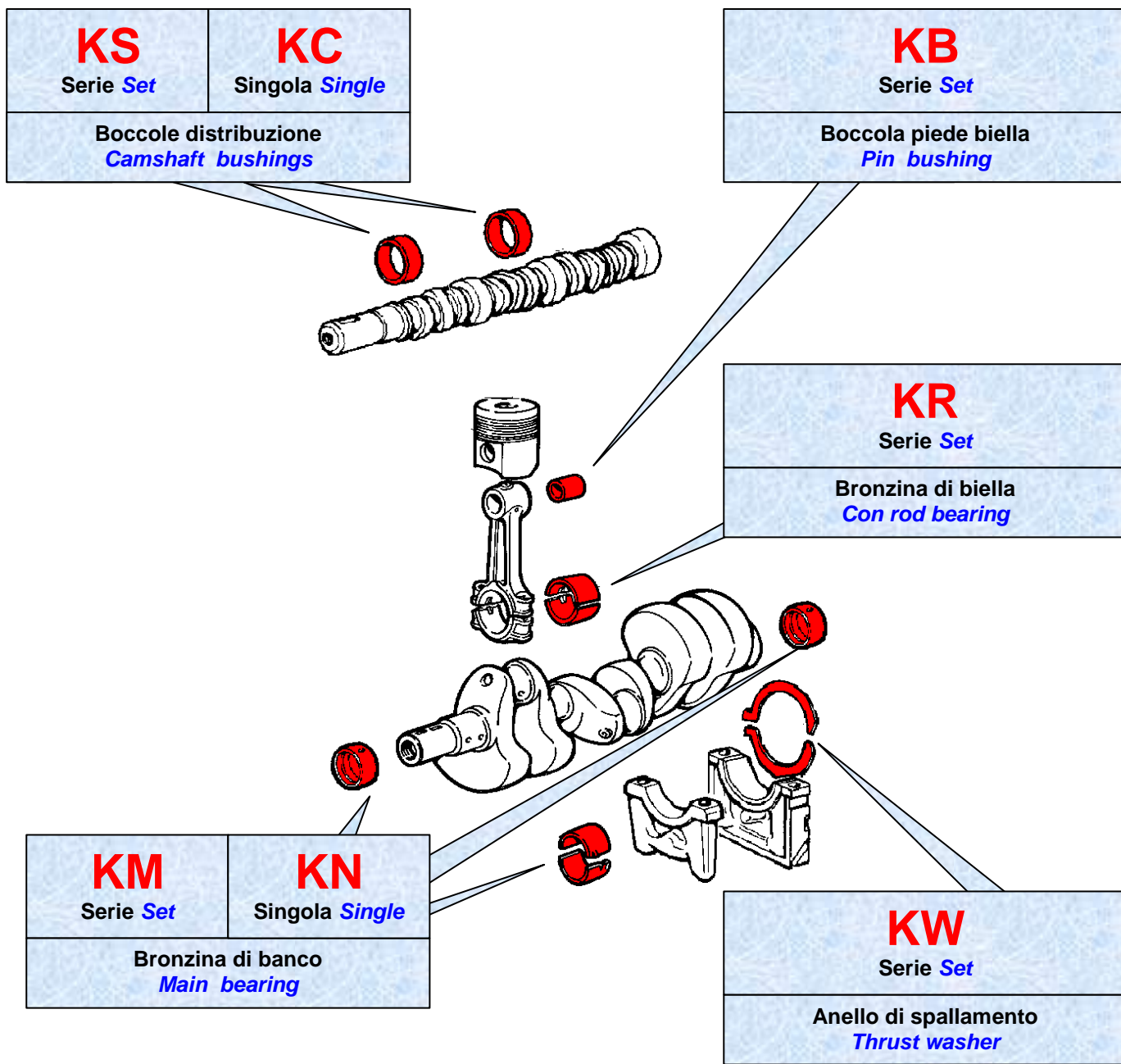
Segmenti

Rings

| | | |
|---|--|---|
| Anello raschiaolio con scalino molibdenato |  15 | <i>Molybdenum plated napier ring</i> |
| Anello di compressione conico torsionale inverso molibdenato |  16 | <i>Molybdenum plated taper faced internal bevelled compression ring</i> |
| Anello raschiaolio a feritoie |  17 | <i>Slotted oil control ring</i> |
| Anello raschiaolio a feritoie a smussi paralleli |  18 | <i>Double bevelled oil control ring</i> |
| Anello raschiaolio a feritoie a smussi convergenti |  19 | <i>Bevelled edge oil control ring</i> |
| Anello raschiaolio expander a smussi paralleli a feritoie con molla di espansione |  20 | <i>Flexoil expander type top bevelled oil control ring</i> |
| Anello raschiaolio a feritoie smussi convergenti con molla a spirale |  21 | <i>Double bevelled oil control ring with spiral expander</i> |
| Anello raschiaolio a feritoie smussi paralleli con molla a spirale |  22 | <i>Top bevelled oil control ring with spiral expander</i> |
| Anello raschiaolio a feritoie smussi convergenti cromato con molla a spirale |  23 | <i>Chrome double bevelled oil control ring with spiral expander</i> |
| Anello raschiaolio Nifflex |  24 | <i>Multi pieces steel rail oil control ring (Nifflex)</i> |
| Anello di compressione bombato e torsionale |  25 | <i>Barrel shaped internal bevelled ring</i> |
| Anello di compressione Cord |  26 | <i>Multi pieces ring (Cord)</i> |
| Anello raschiaolio Duaflex |  27 | <i>Multi pieces steel rail oil control ring (Duaflex)</i> |
| | | |

Posizione Bronzine

Bearings Position

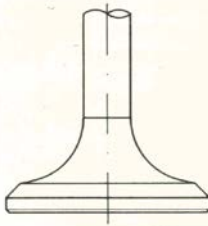
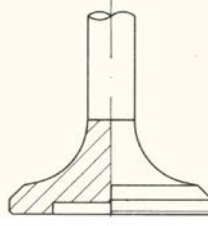
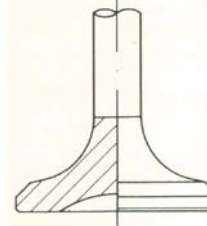
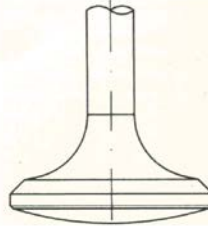
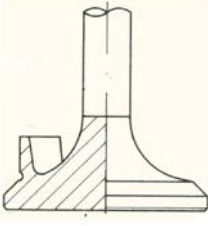


| | MATERIALE | MATERIAL |
|-----|--------------------------|----------------------------------|
| AL | Lega Alluminio / Stagno | <i>Aluminium / Tin Alloy</i> |
| ALL | Alluminio | <i>Aluminium</i> |
| AQ | Acciaio | <i>Steel</i> |
| ASI | Lega Alluminio / Silicio | <i>Aluminium / Silicon Alloy</i> |
| BM | Bimetallico | <i>Bimetallic</i> |
| BR | Bronzo | <i>Bronze</i> |
| GH | Ghisa | <i>Cast Iron</i> |
| MB | Metallo Bianco | <i>White Metal</i> |
| RP | Lega Rame / Piombo | <i>Copper / Lead Alloy</i> |










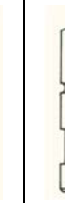

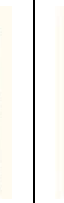






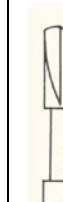



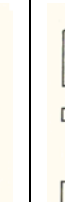
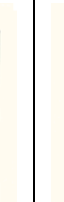
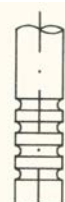







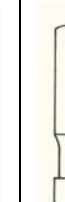

Valvole

Valves

FORME TESTA HEAD SHAPES

| | | | | |
|---|---|---|--|---|
|  |  |  |  |  |
| A | B | C | D | E |

FORME ARRESTO RETAINER SHAPES

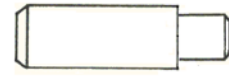
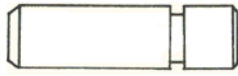
| | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|
|  |  |  |  |  |  |  |  |  |  |  |  |
| 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 |
|  |  |  |  |  |  |  |  |  |  |  |  |
| 13 | 14 | 15 | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 24 |
|  |  |  |  |  |  |  |  |  |  | | |
| 25 | 26 | 27 | 28 | 29 | 30 | 31 | 32 | 33 | 34 | | |

| | MATERIALE | MATERIAL |
|-----|---|---|
| FS | Acciaio martensitico al cromo silicio | <i>Silicon chrome-plated martensitic steel</i> |
| FN | Acciaio al cromo-nichel | <i>Chrome-nickel steel</i> |
| FSN | Bimetallico : acciaio austenitico e amagnetico per la testa e martensitico per lo stelo | <i>Bimetallic : austeniticamagnetic steel for the head and martensitic steel for stem</i> |
| FR | Acciaio al cromo-nichel-manganese | <i>Chrome-nickel-manganese steel</i> |
| /CR | Valvola con stelo cromato | <i>Chrome plated stem valve</i> |

Guida Valvole

Valves Guides

FORME *SHAPES*



L

F

I

MATERIALE

MATERIAL

G

Ghisa

Cast Iron

B

Bronzo

Bronze

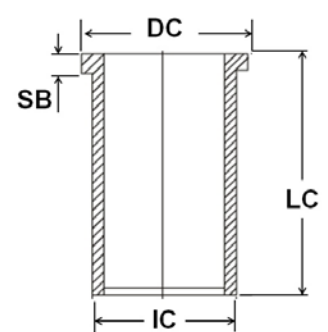
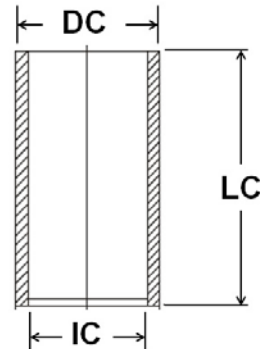
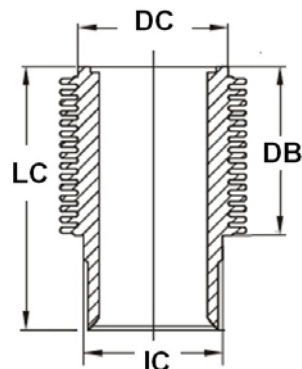
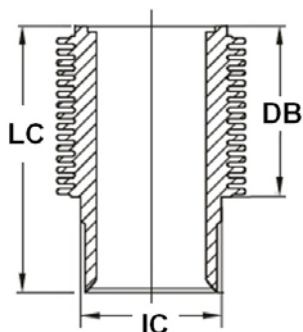
S

Acciaio Sinterizzato

Sintered Steel

Cilindri

Cylinders

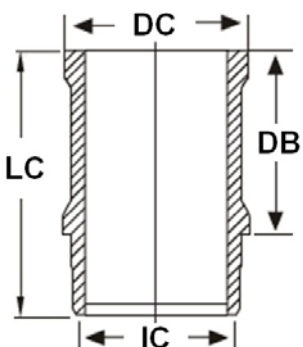


C01

C02

S01

S02



W01

AUTO STORICHE
FIAT AUTO
VINTAGE CARS

| | | |
|----|-------------------|---------------------|
| 1 | 126 | 126A.048 |
| 3 | 126 | 126AB.0C.0 |
| 5 | 126 | 126BB.1C.0 |
| 7 | 500 B/C TOPOLINO | |
| 9 | 500 D | 110D.000 |
| 11 | 500 D GIARDINIERA | 120D.000 |
| 13 | 500 F GIARDINIERA | 120F.000 |
| 15 | 500 F/L | 110F.000 |
| 17 | 500 R | 126A.048 |
| 19 | 500 R | 126AB.5C.0 |
| 21 | 600 D MULTIPLA | 100D.000 |
| 23 | 1100 R | 103D.000 - 103E.000 |

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FIAT AUTO



| | | | | | |
|------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| 126 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 594 | 2 | 73,5 | 70 | 126A.048 |

| | | | |
|----|--|---------------------------------------|--------------|
| 1 | KIT MOTORE TA 4466315 + TA 6427903 | ENGINE KIT TA 4466315 + TA 6427903 | TA 5530200 |
| 2 | ANELLO SOTTOCANNA IN ALLUMINIO 83X94X10 | ALUMINIUM LINER RING 83X94X10 | SRI 1419CC |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44007CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48002SM |
| 5 | GUARNIZIONE TESTA spessore 1,0 mm | HEAD GASKET thickness 1,0 mm | SRI 43007HG |
| 6 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43006HG |
| 7 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 8 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 9 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 10 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 11 | KIT VITI MOTORE 10X10X210 | ENGINE STUDS KIT 10X10X210 | SRI 78127GS |
| 12 | KIT VITI MOTORE 10X12X210 | ENGINE STUDS KIT 10X12X210 | SRI 78128GS |
| 13 | FILTRO ARIA | AIR FILTER | SRI 38002AF |
| 14 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 15 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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FIAT AUTO



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|------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| 126 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 594 | 2 | 73,5 | 70 | 126AB.0C.0 |

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|----|--|---|--------------|
| 1 | KIT MOTORE TA 4466315 + TA 6427903 | ENGINE KIT T TA 4466315 + TA 6427903 | TA 5530200 |
| 2 | ANELLO SOTTOCANNA IN ALLUMINIO 83X94X10 | ALUMINIUM LINER RING 83X94X10 | SRI 1419CC |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44006CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48003SM |
| 5 | GUARNIZIONE TESTA spessore 1,0 mm | HEAD GASKET thickness 1,0 mm | SRI 43007HG |
| 6 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43006HG |
| 7 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 8 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 9 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 10 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 11 | KIT VITI MOTORE 10X10X210 | ENGINE STUDS KIT 10X10X210 | SRI 78127GS |
| 12 | KIT VITI MOTORE 10X12X210 | ENGINE STUDS KIT 10X12X210 | SRI 78128GS |
| 13 | FILTRO ARIA | AIR FILTER | SRI 38002AF |
| 14 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 15 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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FINIMPIANTI





FIAT AUTO



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|------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| 126 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 652 | 2 | 77 | 70 | 126BB.1C.0 |

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|----|--|---------------------------------------|--------------|
| 1 | PISTONE COMPLETO DIA. 77,40 | PISTON ASSEMBLY DIA. 77,40 | TA 6427916 |
| 2 | PISTONE COMPLETO DIA. 77,60 | PISTON ASSEMBLY DIA. 77,60 | TA 6427927 |
| 3 | PISTONE COMPLETO DIA. 77,80 | PISTON ASSEMBLY DIA. 77,80 | TA 6427938 |
| 4 | SERIE SEGMENTI DIA. 77,40 | RINGS SET DIA. 77,40 | TA 7427920 |
| 5 | SERIE SEGMENTI DIA. 77,60 | RINGS SET DIA. 77,60 | TA 7427931 |
| 6 | SERIE SEGMENTI DIA. 77,80 | RINGS SET DIA. 77,80 | TA 7427942 |
| 7 | KIT MOTORE TA 4466317 + TA 6427905 | ENGINE KIT TA 4466317 + TA 6427905 | TA 5530202 |
| 8 | ANELLO SOTTOCANNA IN ALLUMINIO 83X94X10 | ALUMINIUM LINER RING 83X94X10 | SRI 1419CC |
| 9 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44008CGA |
| 10 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48007SM |
| 11 | GUARNIZIONE TESTA spessore 0,7 mm | HEAD GASKET thickness 0,7 mm | SRI 43011HG |
| 12 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43010HG |
| 13 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 14 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 4 5X62/66X10 | SRI 83003RT |
| 15 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 16 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 17 | KIT VITI MOTORE 10X10X210 | ENGINE STUDS KIT 10X10X210 | SRI 78127GS |
| 18 | KIT VITI MOTORE 10X12X210 | ENGINE STUDS KIT 10X12X210 | SRI 78128GS |
| 19 | FILTRO ARIA | AIR FILTER | SRI 38002AF |
| 20 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 21 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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FINIMPIANTI



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registered trademarks of
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FIAT AUTO



| 500 B/C TOPOLINO | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|---------------------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 570 | 4 | 52 | 69 | |

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|----|--|---|-------------|
| 1 | PISTONE COMPLETO DIA. 52,40 | PISTON ASSEMBLY DIA. 52,40 | TA 6427806 |
| 2 | PISTONE COMPLETO DIA. 52,60 | PISTON ASSEMBLY DIA. 52,60 | TA 6427808 |
| 3 | PISTONE COMPLETO DIA. 52,80 | PISTON ASSEMBLY DIA. 52,80 | TA 6427810 |
| 4 | PISTONE COMPLETO DIA. 53,00 | PISTON ASSEMBLY DIA. 53,00 | TA 6427824 |
| 5 | PISTONE COMPLETO DIA. 53,20 | PISTON ASSEMBLY DIA. 53,20 | TA 6427814 |
| 6 | PISTONE COMPLETO DIA. 53,40 | PISTON ASSEMBLY DIA. 53,40 | TA 6427816 |
| 7 | PISTONE COMPLETO DIA. 53,60 | PISTON ASSEMBLY DIA. 53,60 | TA 6427828 |
| 8 | PISTONE COMPLETO DIA. 53,80 | PISTON ASSEMBLY DIA. 53,80 | TA 6427834 |
| 9 | PISTONE COMPLETO DIA. 54,00 | PISTON ASSEMBLY DIA. 54,00 | TA 6427846 |
| 10 | SERIE SEGMENTI DIA. 52,40 | RINGS SET DIA. 52,40 | TA 7428306 |
| 11 | SERIE SEGMENTI DIA. 52,60 | RINGS SET DIA. 52,60 | TA 7428308 |
| 12 | SERIE SEGMENTI DIA. 52,80 | RINGS SET DIA. 52,80 | TA 7428310 |
| 13 | SERIE SEGMENTI DIA. 53,00 | RINGS SET DIA. 53,00 | TA 7428324 |
| 14 | SERIE SEGMENTI DIA. 53,20 | RINGS SET DIA. 53,20 | TA 7428314 |
| 15 | SERIE SEGMENTI DIA. 53,40 | RINGS SET DIA. 53,40 | TA 7428316 |
| 16 | SERIE SEGMENTI DIA. 53,60 | RINGS SET DIA. 53,60 | TA 7428320 |
| 17 | SERIE SEGMENTI DIA. 53,80 | RINGS SET DIA. 53,80 | TA 7428334 |
| 18 | SERIE SEGMENTI DIA. 54,00 | RINGS SET DIA. 54,00 | TA 7428346 |
| 19 | SERIE GUARNIZIONE MOTORE senza anelli di tenuta | ENGINE GASKET SET without seal rings | SRI 4083CGB |
| 20 | GUARNIZIONE TESTA | HEAD GASKET | SRI 43020HG |
| 21 | | | |
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FIAT AUTO



| 500 D | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|-------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 499,5 | 2 | 67,4 | 70 | 110D.000 |

| | | | |
|----|--|---------------------------------------|--------------|
| 1 | PISTONE COMPLETO DIA. 67,80 | PISTON ASSEMBLY DIA. 67,80 | TA 6427919 |
| 2 | PISTONE COMPLETO DIA. 68,00 | PISTON ASSEMBLY DIA. 68,00 | TA 6427930 |
| 3 | PISTONE COMPLETO DIA. 68,20 | PISTON ASSEMBLY DIA. 68,20 | TA 6427941 |
| 4 | PISTONE COMPLETO DIA. 68,40 | PISTON ASSEMBLY DIA. 68,40 | TA 6427952 |
| 5 | SERIE SEGMENTI DIA. 67,80 | RINGS SET DIA. 67,80 | TA 7427915 |
| 6 | SERIE SEGMENTI DIA. 68,00 | RINGS SET DIA. 68,00 | TA 7427926 |
| 7 | SERIE SEGMENTI DIA. 68,20 | RINGS SET DIA. 68,20 | TA 7427937 |
| 8 | SERIE SEGMENTI DIA. 68,40 | RINGS SET DIA. 68,40 | TA 7427948 |
| 9 | KIT MOTORE TA 4466318 + TA 6427908 | ENGINE KIT TA 4466318 + TA 6427908 | TA 5530204 |
| 10 | ANELLO SOTTOCANNA IN ALLUMINIO 81,5X94X10 | ALUMINIUM LINER RING 81,5X94X10 | SRI 1418CC |
| 11 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44002CGA |
| 12 | GUARNIZIONE TESTA spessore 0,8 mm | HEAD GASKET thickness 0,8 mm | SRI 43002HG |
| 13 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43003HG |
| 14 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 15 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 16 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 17 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 18 | KIT VITI MOTORE 10X10X218 | ENGINE STUDS KIT 10X10X218 | SRI 78125GS |
| 19 | KIT VITI MOTORE 10X12X218 | ENGINE STUDS KIT 10X12X218 | SRI 78126GS |
| 20 | FILTRO ARIA | AIR FILTER | SRI 38001AF |
| 21 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 22 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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| 500 D GIARDINIERA | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 499,5 | 2 | 67,4 | 70 | 120D.000 |

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|--|-----------|--------------------------------|--|
| | AC | 38 | |
| | LT | 74,7 | |
| | DC | | |
| | ST | | |
| | CC | | |
| | TV | | |
| | DS | 20 | |
| | LS | 55 | |
| | ∅ 67,4 | TA 6427908 | |
| | ∅ 67,8 | VEDI PAG.SEG. SEE NEXT PAGE | |
| | ∅ 68,20 → | VEDI PAG.SEG. SEE NEXT PAGE | |

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| | 3 | 2 |
| | 10 | 2 |
| | 10 | 2 |
| | 22 | 3,94 |
| TA 7427904 | | |
| VEDI PAG.SEG. SEE NEXT PAGE | | |
| VEDI PAG.SEG. SEE NEXT PAGE | | |

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|------------|-----|----|-------|
| | C01 | IC | 89,9 |
| | | LC | 130,9 |
| | | DC | |
| | | SB | |
| | | DB | 75 |
| TA 4466318 | | | |

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| KR | AL | X 2 | 44,03 | 47,14 | 19,20 | | STD-025-050-075-100 | SRI 770KR STD |
|----|----|-----|-------|-------|-------|--|---------------------|---------------|

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| KN | GH/ALL | 1 | SUPPORTO CON BOCCOLA SUPPORT WITH BUSHING | | | | STD-020-040-060-080 | SRI 5224KN STD |
|----|--------|---|--|--|--|--|---------------------|----------------|

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| KN | GH/ALL | 1 | SUPPORTO CON BOCCOLA SUPPORT WITH BUSHING | | | | STD-020-040-060-080 | SRI 5227KN STD |
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| KB | BM | X 2 | 19,60 | 22,03 | 20,80 | | SEMIF. | SRI 1671KB |
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| KC | MB | 1 | 41,03 | 48,02 | 25,00 | | 050 - 100 | SRI 3000KC STD |
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| | IN EX | | Nr. | O | P | M | N | |
| | IN | FS | 2 | 32 | 8 | 115,5 | 45° | C33 |
| | EX | FN | 2 | 28 | 8 | 115,5 | 45° | A33 |

| | | | | | | | |
|--|------------------|---|------------|----------|----------|----------|---|
| | IN EX | | Nr. | R | S | T | |
| | IN | B | 2 | 13,07 | 8,03 | 58 | L |
| | IN | B | 2 | 13,27 | 8,03 | 58 | L |
| | EX | B | 2 | 13,07 | 8,03 | 58 | L |
| | EX | B | 2 | 13,27 | 8,03 | 58 | L |



FIAT AUTO



| 500 D GIARDINIERA | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|----------------------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 499,5 | 2 | 67,4 | 70 | 120D.000 |

| | | | |
|----|--|---------------------------------------|--------------|
| 1 | PISTONE COMPLETO DIA. 67,80 | PISTON ASSEMBLY DIA. 67,80 | TA 6427919 |
| 2 | PISTONE COMPLETO DIA. 68,00 | PISTON ASSEMBLY DIA. 68,00 | TA 6427930 |
| 3 | PISTONE COMPLETO DIA. 68,20 | PISTON ASSEMBLY DIA. 68,20 | TA 6427941 |
| 4 | PISTONE COMPLETO DIA. 68,40 | PISTON ASSEMBLY DIA. 68,40 | TA 6427952 |
| 5 | SERIE SEGMENTI DIA. 67,80 | RINGS SET DIA. 67,80 | TA 7427915 |
| 6 | SERIE SEGMENTI DIA. 68,00 | RINGS SET DIA. 68,00 | TA 7427926 |
| 7 | SERIE SEGMENTI DIA. 68,20 | RINGS SET DIA. 68,20 | TA 7427937 |
| 8 | SERIE SEGMENTI DIA. 68,40 | RINGS SET DIA. 68,40 | TA 7427948 |
| 9 | KIT MOTORE TA 4466318 + TA 6427908 | ENGINE KIT TA 4466318 + TA 6427908 | TA 5530204 |
| 10 | ANELLO SOTTOCANNA IN ALLUMINIO 81,5X94X10 | ALUMINIUM LINER RING 8 1,5X94X10 | SRI 1418CC |
| 11 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44003CGA |
| 12 | GUARNIZIONE TESTA spessore 0,8 mm | HEAD GASKET thickness 0,8 mm | SRI 43002HG |
| 13 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43003HG |
| 14 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46003CO |
| 15 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 16 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 17 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 18 | KIT VITI MOTORE 10X10X218 | ENGINE STUDS KIT 10X10X218 | SRI 78125GS |
| 19 | KIT VITI MOTORE 10X12X218 | ENGINE STUDS KIT 10X12X218 | SRI 78126GS |
| 20 | FILTRO ARIA | AIR FILTER | SRI 38001AF |
| 21 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 22 | POMPA CARBURANTE | FUEL PUMP | SRI 45013FP |
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registered trademarks of
FINIMPIANTI





FIAT AUTO



| 500 F GIARDINIERA | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|----------------------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 499,5 | 2 | 67,4 | 70 | 120F.000 |

| | | | |
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| 1 | PISTONE COMPLETO DIA. 67,80 | PISTON ASSEMBLY DIA. 67,80 | TA 6427919 |
| 2 | PISTONE COMPLETO DIA. 68,00 | PISTON ASSEMBLY DIA. 68,00 | TA 6427930 |
| 3 | PISTONE COMPLETO DIA. 68,20 | PISTON ASSEMBLY DIA. 68,20 | TA 6427941 |
| 4 | PISTONE COMPLETO DIA. 68,40 | PISTON ASSEMBLY DIA. 68,40 | TA 6427952 |
| 5 | SERIE SEGMENTI DIA. 67,80 | RINGS SET DIA. 67,80 | TA 7427915 |
| 6 | SERIE SEGMENTI DIA. 68,00 | RINGS SET DIA. 68,00 | TA 7427926 |
| 7 | SERIE SEGMENTI DIA. 68,20 | RINGS SET DIA. 68,20 | TA 7427937 |
| 8 | SERIE SEGMENTI DIA. 68,40 | RINGS SET DIA. 68,40 | TA 7427948 |
| 9 | KIT MOTORE TA 4466318 + TA 6427908 | ENGINE KIT TA 4466318 + TA 6427908 | TA 5530204 |
| 10 | ANELLO SOTTOCANNA IN ALLUMINIO 81,5X94X10 | ALUMINIUM LINER RING 81,5X94X10 | SRI 1418CC |
| 11 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44005CGA |
| 12 | GUARNIZIONE TESTA spessore 0,8 mm | HEAD GASKET thickness 0,8 mm | SRI 43005HG |
| 13 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43004HG |
| 14 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46003CO |
| 15 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 16 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 17 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 18 | KIT VITI MOTORE 10X10X218 | ENGINE STUDS KIT 10X10X218 | SRI 78125GS |
| 19 | KIT VITI MOTORE 10X12X218 | ENGINE STUDS KIT 10X12X218 | SRI 78126GS |
| 20 | FILTRO ARIA | AIR FILTER | SRI 38001AF |
| 21 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 22 | POMPA CARBURANTE | FUEL PUMP | SRI 45013FP |
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FIAT AUTO



| 500 F/L | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|---------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 499,5 | 2 | 67,4 | 70 | 110F.000 |

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|----|--|---------------------------------------|--------------|
| 1 | PISTONE COMPLETO DIA. 67,80 | PISTON ASSEMBLY DIA. 67,80 | TA 6427919 |
| 2 | PISTONE COMPLETO DIA. 68,00 | PISTON ASSEMBLY DIA. 68,00 | TA 6427930 |
| 3 | PISTONE COMPLETO DIA. 68,20 | PISTON ASSEMBLY DIA. 68,20 | TA 6427941 |
| 4 | PISTONE COMPLETO DIA. 68,40 | PISTON ASSEMBLY DIA. 68,40 | TA 6427952 |
| 5 | SERIE SEGMENTI DIA. 67,80 | RINGS SET DIA. 67,80 | TA 7427915 |
| 6 | SERIE SEGMENTI DIA. 68,00 | RINGS SET DIA. 68,00 | TA 7427926 |
| 7 | SERIE SEGMENTI DIA. 68,20 | RINGS SET DIA. 68,20 | TA 7427937 |
| 8 | SERIE SEGMENTI DIA. 68,40 | RINGS SET DIA. 68,40 | TA 7427948 |
| 9 | KIT MOTORE TA 4466318 + TA 6427908 | ENGINE KIT TA 4466318 + TA 6427908 | TA 5530204 |
| 10 | ANELLO SOTTOCANNA IN ALLUMINIO 81,5X94X10 | ALUMINIUM LINER RING 81,5X94X10 | SRI 1418CC |
| 11 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44004CGA |
| 12 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48001SM |
| 13 | GUARNIZIONE TESTA spessore 0,8 mm | HEAD GASKET thickness 0,8 mm | SRI 43005HG |
| 14 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43004HG |
| 15 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 16 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 17 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 18 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 19 | KIT VITI MOTORE 10X10X218 | ENGINE STUDS KIT 10X10X218 | SRI 78125GS |
| 20 | KIT VITI MOTORE 10X12X218 | ENGINE STUDS KIT 10X12X218 | SRI 78126GS |
| 21 | FILTRO ARIA | AIR FILTER | SRI 38001AF |
| 22 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 23 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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FIAT AUTO



| 500 R | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|-------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 594 | 2 | 73,5 | 70 | 126A.048 |

| | | | |
|----|--|---------------------------------------|--------------|
| 1 | KIT MOTORE TA 4466315 + TA 6427903 | ENGINE KIT TA 4466315 + TA 6427904 | TA 5530200 |
| 2 | ANELLO SOTTOCANNA IN ALLUMINIO 83X94X10 | ALUMINIUM LINER RING 83X94X10 | SRI 1419CC |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44007CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48002SM |
| 5 | GUARNIZIONE TESTA spessore 1,0 mm | HEAD GASKET thickness 1,0 mm | SRI 43007HG |
| 6 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43006HG |
| 7 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 8 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 9 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 10 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 11 | KIT VITI MOTORE 10X10X218 | ENGINE STUDS KIT 10X10X218 | SRI 78125GS |
| 12 | KIT VITI MOTORE 10X12X218 | ENGINE STUDS KIT 10X12X218 | SRI 78126GS |
| 13 | KIT VITI MOTORE 10X10X210 | ENGINE STUDS KIT 10X10X210 | SRI 78127GS |
| 14 | KIT VITI MOTORE 10X12X210 | ENGINE STUDS KIT 10X12X210 | SRI 78128GS |
| 15 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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FIAT AUTO



| 500 R | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|-------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 594 | 2 | 73,5 | 70 | 126AB.5C.0 |

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|----|--|---------------------------------------|--------------|
| 1 | KIT MOTORE TA 4466315 + TA 6427903 | ENGINE KIT TA 4466315 + TA 6427904 | TA 5530200 |
| 2 | ANELLO SOTTOCANNA IN ALLUMINIO 83X94X10 | ALUMINIUM LINER RING 83X94X10 | SRI 1419CC |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44006CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48003SM |
| 5 | GUARNIZIONE TESTA spessore 1,0 mm | HEAD GASKET thickness 1,0 mm | SRI 43007HG |
| 6 | GUARNIZIONE TESTA spessore 1,2 mm | HEAD GASKET thickness 1,2 mm | SRI 43006HG |
| 7 | GUARNIZIONE COPPA OLIO | OIL PAN GASKET | SRI 46002CO |
| 8 | ANELLO TENUTA ANTERIORE 45X62/66X10 | FRONT SEAL RING 45X62/66X10 | SRI 83003RT |
| 9 | ANELLO TENUTA POSTERIORE 53X68X10 | REAR SEAL RING 53X68X11 | SRI 83004RT |
| 10 | ALBERO DISTRIBUZIONE | CAM SHAFT | SRI 6603SK |
| 11 | KIT VITI MOTORE 10X10X218 | ENGINE STUDS KIT 10X10X218 | SRI 78125GS |
| 12 | KIT VITI MOTORE 10X12X218 | ENGINE STUDS KIT 10X12X218 | SRI 78126GS |
| 13 | KIT VITI MOTORE 10X10X210 | ENGINE STUDS KIT 10X10X210 | SRI 78127GS |
| 14 | KIT VITI MOTORE 10X12X210 | ENGINE STUDS KIT 10X12X210 | SRI 78128GS |
| 15 | FILTRO ARIA | AIR FILTER | SRI 38001AF |
| 16 | FILTRO CARBURANTE | FUEL FILTER | SRI 37003FE |
| 17 | POMPA CARBURANTE | FUEL PUMP | SRI 45012FP |
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| 600 D MULTIPLA | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|-------------------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 767 | 4 | 62 | 63,5 | 100D.000 |

| | | | |
|----|--|--|----------------|
| 1 | PISTONE COMPLETO DIA. 62,40 | PISTON ASSEMBLY DIA. 62,40 | TA 6427912 |
| 2 | PISTONE COMPLETO DIA. 62,60 | PISTON ASSEMBLY DIA. 62,60 | TA 6427934 |
| 3 | PISTONE COMPLETO DIA. 62,80 | PISTON ASSEMBLY DIA. 62,80 | TA 6427945 |
| 4 | PISTONE COMPLETO DIA. 63,00 | PISTON ASSEMBLY DIA. 63,00 | TA 6427956 |
| 5 | SERIE SEGMENTI DIA. 62,40 | RINGS SET DIA. 62,40 | TA 7427910 |
| 6 | SERIE SEGMENTI DIA. 62,60 | RINGS SET DIA. 62,60 | TA 7427932 |
| 7 | SERIE SEGMENTI DIA. 62,80 | RINGS SET DIA. 62,80 | TA 7427943 |
| 8 | SERIE SEGMENTI DIA. 63,00 | RINGS SET DIA. 63,00 | TA 7427954 |
| 9 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 4034KM STD |
| 10 | SERIE BOCCOLE DISTRIBUZIONE (STD - 025 - 050) | CAMSHAFT BUSHINGS SET (STD - 025 - 050) | SRI 3113KS STD |
| 11 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 44022CGA |
| 12 | SERIE SMERIGLIO | TOP SET GASKET | SRI 48058SM |
| 13 | GUARNIZIONE TESTA | HEAD GASKET | SRI 43068HG |
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FIAT AUTO



| 1100 R | Cm ³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
|--------|-----------------|-----------------------|-------------------|-----------------|---------------------|
| | 1221 | 4 | 68 | 75 | 103D.000-103E.000 |

| | | | |
|----|--|--|----------------|
| 1 | PISTONE COMPLETO DIA. 68,40 | PISTON ASSEMBLY DIA. 68,40 | TA 6427818 |
| 2 | PISTONE COMPLETO DIA. 68,60 | PISTON ASSEMBLY DIA. 68,60 | TA 6427829 |
| 3 | PISTONE COMPLETO DIA. 68,80 | PISTON ASSEMBLY DIA. 68,80 | TA 6427840 |
| 4 | PISTONE COMPLETO DIA. 69,00 | PISTON ASSEMBLY DIA. 69,00 | TA 6427851 |
| 5 | SERIE SEGMENTI DIA. 68,40 | RINGS SET DIA. 68,40 | TA 7428315 |
| 6 | SERIE SEGMENTI DIA. 68,60 | RINGS SET DIA. 68,60 | TA 7428326 |
| 7 | SERIE SEGMENTI DIA. 68,80 | RINGS SET DIA. 68,80 | TA 7428337 |
| 8 | SERIE SEGMENTI DIA. 69,00 | RINGS SET DIA. 69,00 | TA 7428348 |
| 9 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 1557KM STD |
| 10 | SERIE BOCCOLE DISTRIBUZIONE (STD - 025 - 050) | CAMSHAFT BUSHINGS SET (STD - 025 - 050) | SRI 3243KS STD |
| 11 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 16003CGA |
| 12 | SERIE SMERIGLIO | TOP SET GASKET | SRI 16005SM |
| 13 | GUARNIZIONE TESTA | HEAD GASKET | SRI 16015HG |
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**AUTO STORICHE
ALFA ROMEO
VINTAGE CARS**

| | | |
|----|---------------------|-------------|
| 1 | AR00530 750 | 1954 → 1959 |
| 3 | AR00530 101, 0402/U | 1959 → |
| 5 | 105 | |
| 7 | 116 | |
| 9 | AR062.02 | |
| 11 | 116.33 | |
| 13 | 116.55-548/84 | |
| 15 | AR01588, AR06224 | |

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OEM names, codes and part numbers, used in this catalogue, are for reference only.



ALFA ROMEO



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|------------------------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| AR00530 750 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1290 | 4 | 74 | 75 | 1954 → 1959 |

| | | | |
|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042200 + TA 6104102 | ENGINE KIT TA 4042200 + TA 6104102 | TA 5530220 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 120KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 20260CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30260SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01000HG |
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| AR00530 101, 0402/U | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1290 | 4 | 74 | 75 | 1959 → |

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|--|------|------------|--|------------|--|------------|----|------|
| | AC | 32,5 | | | | | IC | 80,5 |
| | LT | 79,1 | | | | | LC | 139 |
| | DC | | | | | | DC | 90 |
| | ST | | | | | | SB | |
| | CC | 13,6 | | | | | DB | 89,2 |
| | TV | | | | | | | |
| | DS | 20 | | | | | | |
| | LS | 63,5 | | | | | | |
| | Ø 74 | TA 6104102 | | TA 7104104 | | TA 4042200 | | |

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|----|----|-----|-------|-------|-------|--|---------------------|----------------|
| KR | RP | X 4 | 44,95 | 48,66 | 23,30 | | STD-025-050-075-100 | SRI 5144KR STD |
|----|----|-----|-------|-------|-------|--|---------------------|----------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 3 | 59,97 | 63,67 | 25,50 | | STD-025-050-075-100 | SRI 118KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 2 | 59,97 | 63,67 | 18,30 | | STD-025-050-075-100 | SRI 119KN STD |
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| KB | BM | X 4 | 20,00 | 23,14 | 22,40 | | SEMIF. | SRI 42538KB |
|----|----|-----|-------|-------|-------|--|--------|-------------|

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|----|----|-----|-------|-------|------|--|-----------|-----------------|
| KW | AL | X 2 | 66,00 | 82,65 | 2,36 | | STD - 010 | SRI 44001KW STD |
|----|----|-----|-------|-------|------|--|-----------|-----------------|

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| | IN | | Nr. | O | P | M | N | | | | | |
| | IN | | FS | 4 | 37 | 9 | 108,5 | | | 30° | C1 | SRI 0004A |
| | EX | | FN | 4 | 34 | 9 | 108,5 | | | 30° | C1 | SRI 0005S |

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|--|-----------|--|------------|----------|----------|----------|--|--|----|---|-------------|
| | IN | | Nr. | R | S | T | | | | | |
| | IN | | B | 4 | 14,05 | 9 | | | 51 | I | SRI 10040AA |
| | IN | | B | 4 | 14,25 | 9 | | | 51 | I | SRI 10040AB |
| | EX | | B | 4 | 14,05 | 9 | | | 54 | L | SRI 10041AA |
| | EX | | B | 4 | 14,25 | 9 | | | 54 | L | SRI 10041AB |



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| AR00530 101, 0402/U | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1290 | 4 | 74 | 75 | 1959 → |

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|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042200 + TA 6104102 | ENGINE KIT TA 4042200 + TA 6104102 | TA 5530220 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 20260CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30260SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01000HG |
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| 105 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1570 | 4 | 78 | 82 | |

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|--|------|------------|--|------------|--|--|------------|----|------|
| | AC | 33,7 | | | | | | IC | 84 |
| | LT | 82,5 | | | | | | LC | 150 |
| | DC | | | | | | | DC | 94 |
| | ST | | | | | | | SB | |
| | CC | 15,8 | | | | | | DB | 95,5 |
| | TV | | | | | | | | |
| | DS | 22 | | | | | | | |
| | LS | 67,5 | | | | | | | |
| | Ø 78 | TA 6104104 | | TA 7104106 | | | TA 4042204 | | |

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|----|----|-----|-------|-------|-------|--|---------------------|----------------|
| KR | RP | X 4 | 50,00 | 53,70 | 23,40 | | STD-025-050-075-100 | SRI 1244KR STD |
|----|----|-----|-------|-------|-------|--|---------------------|----------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 3 | 59,97 | 63,67 | 25,50 | | STD-025-050-075-100 | SRI 118KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 2 | 59,97 | 63,67 | 18,30 | | STD-025-050-075-100 | SRI 119KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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| KB | BM | X 4 | 22,00 | 25,14 | 22,40 | | SEMIF. | SRI 42514KB |
|----|----|-----|-------|-------|-------|--|--------|-------------|

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|----|----|-----|-------|-------|------|--|-----------|-----------------|
| KW | AL | X 2 | 66,00 | 82,65 | 2,36 | | STD - 010 | SRI 44001KW STD |
|----|----|-----|-------|-------|------|--|-----------|-----------------|

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| | IN EX | | Nr. | O | P | M | N | | |
| | IN | FS | 4 | 41 | 9 | 106,5 | 30° | C1 | SRI 0025A |
| | EX | FN | 4 | 37 | 9 | 106,5 | 30° | A1 | SRI 0034S |

| | | | | | | | | |
|--|------------------|---|------------|----------|----------|----------|---|-------------|
| | IN EX | | Nr. | R | S | T | | |
| | IN | B | 4 | 14,05 | 9 | 51 | I | SRI 10040AA |
| | IN | B | 4 | 14,25 | 9 | 51 | I | SRI 10040AB |
| | EX | B | 4 | 14,05 | 9 | 54 | L | SRI 10041AA |
| | EX | B | 4 | 14,25 | 9 | 54 | L | SRI 10041AB |



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|------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| 105 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1570 | 4 | 78 | 82 | |

| | | | |
|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042204 + TA 6104104 | ENGINE KIT TA 4042204 + TA 6104104 | TA 5530224 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 30260CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30262SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01001HG |
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| 116 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1779 | 4 | 80 | 88,5 | |

| | | | | | | | | | |
|--|------|------------|--|------------|--|--|------------|----|-------|
| | AC | 33,25 | | | | | | IC | 85 |
| | LT | 80,1 | | | | | | LC | 152 |
| | DC | | | | | | | DC | 94 |
| | ST | | | | | | | SB | |
| | CC | 13,35 | | | | | | DB | 107,5 |
| | TV | | | | | | | | |
| | DS | 22 | | | | | | | |
| | LS | 68,5 | | | | | | | |
| | Ø 80 | TA 6104106 | | TA 7104108 | | | TA 4042206 | | |

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| KR | RP | X 4 | 50,00 | 53,70 | 23,40 | | STD-025-050-075-100 | SRI 1244KR STD |
|----|----|-----|-------|-------|-------|--|---------------------|----------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 3 | 59,97 | 63,67 | 25,50 | | STD-025-050-075-100 | SRI 118KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 2 | 59,97 | 63,67 | 18,30 | | STD-025-050-075-100 | SRI 119KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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|----|----|-----|-------|-------|-------|--|--------|-------------|
| KB | BM | X 4 | 22,00 | 25,14 | 22,40 | | SEMIF. | SRI 42514KB |
|----|----|-----|-------|-------|-------|--|--------|-------------|

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|----|----|-----|-------|-------|------|--|-----------|-----------------|
| KW | AL | X 2 | 66,00 | 82,65 | 2,36 | | STD - 010 | SRI 44001KW STD |
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| | IN EX | | Nr. | O | P | M | N | | |
| | IN | FS | 4 | 41 | 9 | 106,5 | 30° | C1 | SRI 0025A |
| | EX | FN | 4 | 37 | 9 | 106,5 | 30° | A1 | SRI 0034S |

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|--|------------------|---|------------|----------|----------|----------|---|-------------|
| | IN EX | | Nr. | R | S | T | | |
| | IN | B | 4 | 14,05 | 9 | 51 | I | SRI 10040AA |
| | IN | B | 4 | 14,25 | 9 | 51 | I | SRI 10040AB |
| | EX | B | 4 | 14,05 | 9 | 54 | L | SRI 10041AA |
| | EX | B | 4 | 14,25 | 9 | 54 | L | SRI 10041AB |



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|------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| 116 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1779 | 4 | 80 | 88,5 | |

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|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042206 + TA 6104106 | ENGINE KIT TA 4042206 + TA 6104106 | TA 5530226 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 30263CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30265SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01002HG |
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| AR062.02 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1779 | 4 | 80 | 88,5 | |

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|--|------|------------|------------|--|--|------------|--|--|
| | AC | 33,25 | | | | | | |
| | LT | 80,1 | | | | | | |
| | DC | | | | | | | |
| | ST | | | | | | | |
| | CC | 13,35 | | | | | | |
| | TV | | | | | | | |
| | DS | 22 | | | | | | |
| | LS | 68,5 | | | | | | |
| | Ø 80 | TA 6104106 | TA 7104108 | | | TA 4042206 | | |

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|----|----|-----|-------|-------|-------|--|---------------------|----------------|
| KR | RP | X 4 | 50,00 | 53,70 | 23,40 | | STD-025-050-075-100 | SRI 1244KR STD |
|----|----|-----|-------|-------|-------|--|---------------------|----------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 3 | 59,97 | 63,67 | 25,50 | | STD-025-050-075-100 | SRI 118KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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|----|----|---|-------|-------|-------|--|---------------------|---------------|
| KN | RP | 2 | 59,97 | 63,67 | 18,30 | | STD-025-050-075-100 | SRI 119KN STD |
|----|----|---|-------|-------|-------|--|---------------------|---------------|

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|----|----|-----|-------|-------|-------|--|--------|-------------|
| KB | BM | X 4 | 22,00 | 25,14 | 22,40 | | SEMIF. | SRI 42514KB |
|----|----|-----|-------|-------|-------|--|--------|-------------|

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|----|----|-----|-------|-------|------|--|-----------|-----------------|
| KW | AL | X 2 | 66,00 | 82,65 | 2,36 | | STD - 010 | SRI 44001KW STD |
|----|----|-----|-------|-------|------|--|-----------|-----------------|

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| | IN EX | | Nr. | O | P | M | N | | |
| | IN | FS | 4 | 44 | 9 | 105 | 30° | A1 | SRI 0027A |
| | EX | FN | 4 | 40 | 9 | 105 | 30° | A1 | SRI 0028S |

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|--|------------------|---|------------|----------|----------|----------|---|-------------|
| | IN EX | | Nr. | R | S | T | | |
| | IN | B | 4 | 14,05 | 9 | 51 | I | SRI 10040AA |
| | IN | B | 4 | 14,25 | 9 | 51 | I | SRI 10040AB |
| | EX | B | 4 | 14,05 | 9 | 54 | L | SRI 10041AA |
| | EX | B | 4 | 14,25 | 9 | 54 | L | SRI 10041AB |



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|-----------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| AR062.02 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1779 | 4 | 80 | 88,5 | |

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|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042206 + TA 6104106 | ENGINE KIT TA 4042206 + TA 6104106 | TA 5530226 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 30263CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30267SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01002HG |
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| 116.33 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1962 | 4 | 84 | 88,5 | |

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|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042208 + TA 6104108 | ENGINE KIT TA 4042208 + TA 6104108 | TA 5530228 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 30264CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30267SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01003HG |
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|----------------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| 116.55-548/84 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1962 | 4 | 84 | 88,5 | |

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|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042208 + TA 6104110 | ENGINE KIT TA 4042208 + TA 6104110 | TA 5530230 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 30264CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30267SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01003HG |
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|----------------------------------|-----------------------|-------------------------------|---------------------------|-------------------------|-----------------------------|
| AR01588 AR06224 | Cm³ | CILINDRI CYLINDERS | ALESAGGIO BORE | CORSA STROKE | VERSIONE VERSION |
| | 1962 | 4 | 84 | 88,5 | |

| | | | |
|----|---------------------------------------|---------------------------------------|---------------|
| 1 | KIT MOTORE TA 4042208 + TA 6104112 | ENGINE KIT TA 4042208 + TA 6104112 | TA 5530232 |
| 2 | SERIE BRONZINE DI BANCO | MAIN BEARINGS SET | SRI 115KM STD |
| 3 | SERIE GUARNIZIONE MOTORE | ENGINE GASKET SET | SRI 30269CGA |
| 4 | SERIE SMERIGLIO | TOP SET GASKET | SRI 30271SM |
| 5 | GUARNIZIONE TESTA | HEAD GASKET | SRI 01003HG |
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| Modello | Motore | Pag. |
|--------------|---------------|-------------|
| <i>Model</i> | <i>Engine</i> | <i>Page</i> |

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| | | | |
|--|---------------------|---------------|----|
| 1300 t.i. | AR00530 101, 0402/U | 1959 --> | 3 |
| 1600 Spider - Duetto | 105 | | 5 |
| 1750 Berlina | 116 | | 7 |
| 1750 G.T. Veloce Coupé | 116 | | 7 |
| 1750 Spider Veloce | 116 | | 7 |
| Alfa Romeo 2000 | 116.33 | | 11 |
| Alfa Romeo 2000 | 116.55-548/84 | | 13 |
| Alfetta 1600 | 105 | | 5 |
| Alfetta 2.0 | 116.55-548/84 | | 13 |
| Alfetta 2.0 GTV | 116.55-548/84 | | 13 |
| Alfetta GTV | AR062.02 | | 9 |
| Giulia 1300 | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulia 1600 | 105 | | 5 |
| Giulietta 1° serie Berlina (1315.74950 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Berlina t.i. (1315.97834 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Spider (1315.45854 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Spider Veloce (1315.33000 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Sprint (1315.09002 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Sprint Speciale (00120.00200 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Sprint Veloce (1315.33000 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1° serie Sprint Zagato (00120.00200 <--) | AR00530 750 | 1954 --> 1959 | 1 |
| Giulietta 1600 | 105 | | 5 |
| Giulietta 2.0 | 116.55-548/84 | | 13 |
| Giulietta 2° serie Berlina (1315.500001 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Berlina t.i. (1315.80001 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Spider (1315.01001 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Spider Veloce (00106.00001 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Sprint (1315.01001 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Sprint Speciale (00120.00201 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Sprint Veloce (00106.00001 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| Giulietta 2° serie Sprint Zagato (00120.00201 -->) | AR00530 101, 0402/U | 1959 --> | 3 |
| GT/GTA 1300 Junior | AR00530 101, 0402/U | 1959 --> | 3 |
| Spider 1300 Junior | AR00530 101, 0402/U | 1959 --> | 3 |
| Spider 2.0 | 116.55-548/84 | | 13 |
| Spider 2.0 | AR01588, AR06224 | | 15 |

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